



RSR Series Thick Film Chip Resistors Product Specification

Document No.	IE-SP-145
Released Date	2019/05/15
Page No.	1

1 Scope:

- 1.1 This specification is applicable to lead-free and halogen-free RSR series anti-sulfurated precision thick film chip resistors.
- 1.2 Superior Sulfur resistant capability (Refer to ASTM-B-809-95&EIA977sulfur vapor test).
- 1.3 The product is for general purpose.

2 Explanation Of Part Number:

(EX)

RSR

0805

T

1002

F

Type	Size	Packing Type	Nominal Resistance		Resistance Tolerance
anti-sulfurated Precision Thick Film Chip Resistors	0201 0402 0603 0805 1206 1210 2010 2512	T : Taping 2 mm Pitch Carrier Tape 10000 pcs	4-Digit	EX. 10.2Ω=10R2 10KΩ=1002	D=± 0.5% F=± 1%

Written	IE	QA	Remark	Issue Dep. DATA Center. Series No. 60
王荷花	Checked 刘	Approved 李昌旺	Signing 许国敏	
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RSR Series Thick Film Chip Resistors Product Specification

Document No.

IE-SP-145

Released Date

2019/05/15

Page No.

2

3 General Specifications:

Type	Rated Power at 70°C	Max. Working Voltage	Max. Overload Voltage	T.C.R (ppm / °C)	Resistance Range
					D(±0.5%)、F(±1%) E-24、E-96
RSR (0201)	$\frac{1}{20}$ W	30V	60V	±100	$100\Omega \leq R < 1M\Omega$
RSR (0402)	$\frac{1}{16}$ W	50V	100V	±50	$100\Omega \leq R < 1M\Omega$
RSR (0603)	$\frac{1}{10}$ W	75V	150V	±50	$100\Omega \leq R < 1M\Omega$
RSR (0805)	$\frac{1}{8}$ W	150V	300V	±50	$10\Omega \leq R < 1M\Omega$
RSR (1206)	$\frac{1}{4}$ W	200V	400V	±50	$10\Omega \leq R < 1M\Omega$
RSR (1210)	$\frac{1}{2}$ W	200V	400V	±50	$10\Omega \leq R < 1M\Omega$
RSR (2010)	$\frac{3}{4}$ W	200V	400V	±50	$100\Omega \leq R < 1M\Omega$
RSR (2512)	1W	200V	400V	±50	$10\Omega \leq R < 1M\Omega$
Operating Temperature Range				-55°C ~ +155°C (0201: -55°C ~ +125°C)	

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RSR Series Thick Film Chip Resistors Product Specification

Document No.	IE-SP-145
Released Date	2019/05/15
Page No.	3

3.1 Power Derating Curve:

Type	RSR (0201)	Other
Operating Temperature Range	-55°C ~ +125°C	-55°C ~ +155°C
Explain	If the ambient temperature exceeds 70 degrees centigrade to 125 degrees centigrade, the power can be modified by the curve as below.	If the ambient temperature exceeds 70 degrees centigrade to 155 degrees centigrade, the power can be modified by the curve as below.
Figure	<p>Rating Power(%)</p> <p>Ambient Temperature(°C)</p>	<p>Rating Power(%)</p> <p>Ambient Temperature(°C)</p>

3.2 Voltage Rating or Current Rating:

Rated Voltage: DC voltage or AC voltage (rms) based on the rated power.

The voltage can be calculated by the following formula. If the calculated value exceeds the Max. voltage specified in the Table 3, the Max. voltage rating is set as the voltage rating.

$$E = \sqrt{R \times P}$$

E= Voltage rating (V)
 P= Power rating (W)
 R= Nominal resistance(Ω)

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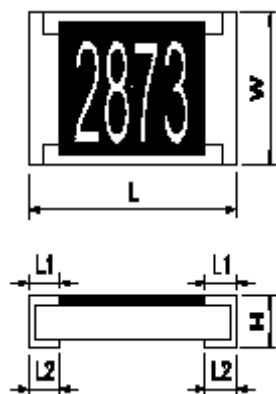
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Series No. **60**

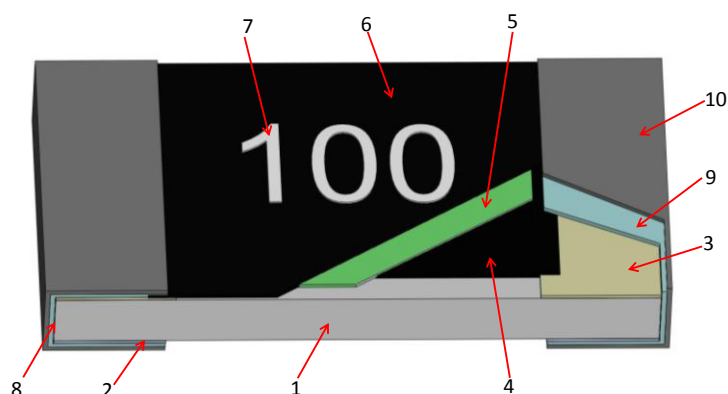
4 Dimensions:

Unit:mm



Dimension		L	W	H	L1	L2
Type	Size Code					
RSR	0201	0.60±0.03	0.30±0.03	0.23±0.03	0.10±0.05	0.15±0.05
RSR	0402	1.00±0.10	0.50±0.05	0.30±0.05	0.20±0.10	0.25±0.10
RSR	0603	1.60±0.10	0.80±0.10	0.45±0.10	0.30±0.15	0.30±0.15
RSR	0805	2.00±0.10	1.25±0.10	0.50±0.10	0.35±0.20	0.35±0.20
RSR	1206	3.05±0.10	1.55±0.10	0.50±0.10	0.45±0.20	0.35±0.20
RSR	1210	3.05±0.10	2.55±0.10	0.55±0.10	0.50±0.20	0.50±0.20
RSR	2010	5.00±0.20	2.50±0.20	0.55±0.10	0.60±0.20	0.60±0.20
RSR	2512	6.30±0.20	3.20±0.20	0.55±0.10	0.60±0.20	0.60±0.20

5 Structure Graph:



1	Ceramic substrate	6	2nd Protective coating
2	Bottom inner electrode	7	Marking
3	Top inner electrode	8	Terminal inner electrode
4	Resistive layer	9	Ni plating
5	1st Protective coating	10	Sn plating

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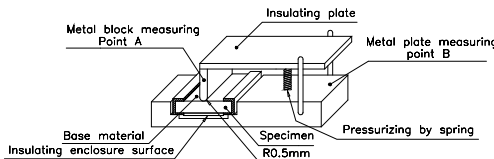


RSR Series Thick Film Chip Resistors Product Specification

Document No.	IE-SP-145
Released Date	2019/05/15
Page No.	5

6 Reliability Test:

6.1 Electrical Performance Test

Item	Conditions	Specifications
		Resistors
Temperature Coefficient of Resistance	$TCR \text{ (ppm/}^{\circ}\text{C)} = \frac{(R2 - R1)}{R1 (T2 - T1)} \times 10^6$ <p>R1: Resistance at room temperature R2: Resistance at -55°C or +125°C T1: Room temperature T2: Temperature -55°C or +125°C</p> <p>Refer to JIS-C5201-1 4.8</p>	Refer to item 3. general specifications
Short Time Overload	<p>Applied 2.5 times rated voltage for 5 seconds and release the load for about 30 minutes, then measure its resistance variance rate. (Rated voltage refer to item 3. general specifications)</p> <p>Refer to JIS-C5201-1 4.13</p>	$\Delta R\% = \pm 1.0\%$
Insulation Resistance	<p>Put the resistor in the fixture, add 100 VDC in +, - terminal for 60 sec then measured the insulation resistance between electrodes and insulating enclosure or between electrodes and base material. Refer to JIS-C5201-1 4.6</p> 	$\geq 10^9 \Omega$
Dielectric Withstand Voltage	<p>Put the resistor in the fixture, add VAC (see spec. below) in +, - terminal for.</p> <p>RSR0805, 1206, 1210, 2010, 2512 apply 500 VAC 1 minute. RSR0201, 0402, 0603 apply 300 VAC 1 minute.</p> <p>Refer to JIS-C5201-1 4.7</p>	No short or burned on the appearance.

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Series No. **60**



RSR Series Thick Film Chip Resistors Product Specification

Document No.	IE-SP-145
Released Date	2019/05/15
Page No.	6

6.2 Mechanical Performance Test

Item	Conditions	Specifications
		Resistors
Terminal Strength	Test1: The resistor mounted on the board applied 5N pushing force on the sample rear for 10 sec. (RSR0201:3N) Test2: The resistor mounted on the board slowly add force on the sample rear until the sample termination is breakdown. Refer to JIS-C5201-1 4.16	Test 1: No evidence of mechanical damage. Test 2: RSR0201 $\geq 3N$ Other $\geq 5N$
Resistance to Solvent	The tested resistor be immersed into isopropyl alcohol of 20~25℃ for 5 minutes, then the resistor is left in the room for 48 hrs., and measured its resistance variance rate. Refer to JIS-C5201-1 4.29	RSR01 : $\Delta R\% = \pm 1.0\%$ Other : $\Delta R\% = \pm 0.5\%$
Solderability	Preconditioning: Put the tested resistor in the apparatus of PCT, at a temperature of 105℃, humidity of 100% RH, and pressure of 1.22×10^5 Pa for a duration of 4 hours. Then after left the tested resistor in room temperature for 2 hours or more. Test method: The resistor be immersed into solder pot in temperature $235 \pm 5^\circ C$ for 2 sec, then the resistor is left as placed under microscope to observed its solder area. Refer to JIS-C5201-1 4.17	Solder coverage over 95%
Resistance to Soldering Heat	◎Test method 1 (solder pot test): The tested resistor be immersed into molten solder of $260 \pm 5 / -0^\circ C$ for 10 seconds. Then the resistor is left in the room for 1 hour. ◎Test method 2 (solder pot test): The tested resistor be immersed into molten solder of $260 \pm 5 / -0^\circ C$ for 30 seconds. Then the resistor is left as placed under microscope to observe its solder area. ◎Test method 3 (Electric iron test): Preheating temperature : $350 \pm 10^\circ C$ Electric iron preheating time : $3 \pm 1 / -0$ sec Preheating the electric iron on electrode termination, as after that step placed the iron over 60 min. and measured its resistance variance rate. Refer to JIS-C5201-1 4.18	Test item 1: (1). Variance rate on resistance $\Delta R\% = \pm 1.0\%$ (2). No evidence of electrode damage. No side conductive peeling off. Test item 2: (1). Solder coverage over 95%. (2). The underlying material (such as ceramic) shall not be visible at the crest corner area of the electrode. Test item 3: (1). Variance rate on resistance $\Delta R\% = \pm 1.0\%$ (2). No evidence of electrode damage. No side conductive peeling off.

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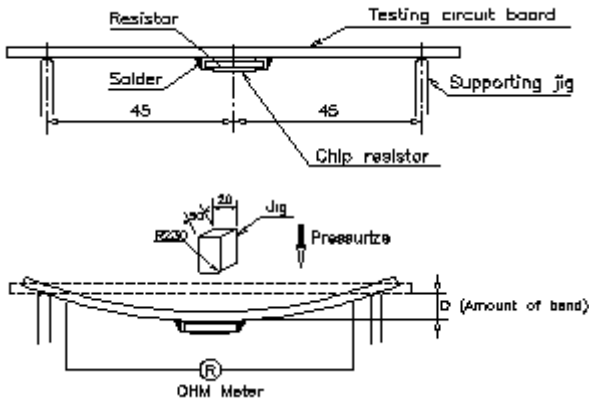
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Series No. **60**

RSR Series Thick Film Chip Resistors Product Specification

Document No.	IE-SP-145
Released Date	2019/05/15
Page No.	7

Item	Conditions	Specifications Resistors
Joint Strength of Solder	<p>Bending Strength: Solder tested resistor on to PC board. Add force in the middle down, and under load measured its resistance variance rate. D:RSR0402, 0603,0805=5mm RSR0201,1206,1210=3mm RSR2010,2512=2mm</p>  <p>Refer to JIS-C5201-1 4.33</p>	<p>(1).Variance rate on resistance $\Delta R\%=\pm 1.0\%$ (2).No evidence of mechanical damage. No terminal peeling off and core body cracked.</p>

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Series No.**60**



RSR Series Thick Film Chip Resistors Product Specification

Document No.	IE-SP-145
Released Date	2019/05/15
Page No.	8

6.3 Environmental Test

Item	Conditions	Specifications								
		Resistors								
Resistance to Dry Heat	Put tested resistor in chamber under temperature 155±5℃ for 1000 +48/-0 hours. Then leaving the tested resistor in room temperature for 60 minutes, and measure its resistance variance rate. Refer to JIS-C5201-1 4.25	ΔR%=±1.0%								
Thermal Shock	Put the tested resistor in the chamber under the Thermal Shock which shown in the following table shall be repeated 300 times consecutively. Then leaving the tested resistor in the room temperature for 1 hours, and measure its resistance variance rate. <table border="1"><thead><tr><th colspan="2">Testing Condition</th></tr></thead><tbody><tr><td>Lowest Temperature</td><td>-55±5℃</td></tr><tr><td>Highest Temperature</td><td>125±5℃</td></tr><tr><td>Temperature-retaining time</td><td>15 minutes each</td></tr></tbody></table> Refer to MIL-STD 202 Method 107	Testing Condition		Lowest Temperature	-55±5℃	Highest Temperature	125±5℃	Temperature-retaining time	15 minutes each	ΔR%=±0.5%
Testing Condition										
Lowest Temperature	-55±5℃									
Highest Temperature	125±5℃									
Temperature-retaining time	15 minutes each									
Loading Life in Moisture	Put the tested resistor in the chamber under temperature 40±2℃, relative humidity 90~95% and load the rated voltage for 90 minutes on, 30 minutes off, total 1000 hours. Then leaving the tested resistor in room temperature for 60 minutes, and measure its resistance variance rate. Refer to JIS-C5201-1 4.24	ΔR%=±2.0%								
Load Life	Put the tested resistor in chamber under temperature 70±2℃ and load the rated voltage for 90 minutes on, 30 minutes off, total 1000 hours. Then leaving the tested resistor in room temperature for 60 minutes, and measure its resistance variance rate. Refer to JIS-C5201-1 4.25	ΔR%=±2.0%								
Sulfuration Test	Put the tested resistor in sulfur vapor, at a temperature of 105±2℃ for 750hrs Refer to ASTM-B-809-95&EIA977	ΔR=±4.0%								

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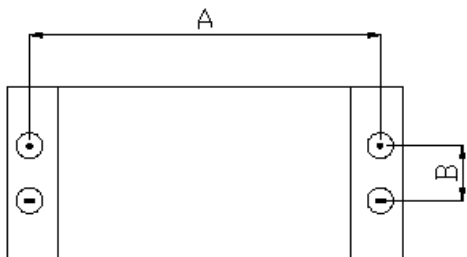

7 Plating Thickness:

7.1 Ni: $\geq 2\mu\text{m}$

7.2 Sn(Tin): $\geq 3\mu\text{m}$

7.3 Sn(Tin): Mate Sn

8 Measurement Point:

Measure from bottom electrodes		Unit : mm	
	DIM	A	B
		A	B
	TYPE		
	RSR0201	0.44 \pm 0.05	0.22 \pm 0.05
	RSR0402	0.80 \pm 0.05	0.24 \pm 0.05
	RSR0603	1.35 \pm 0.05	0.35 \pm 0.05
	RSR0805	1.80 \pm 0.05	0.35 \pm 0.05
	RSR1206	2.90 \pm 0.05	0.35 \pm 0.05
	RSR1210	2.90 \pm 0.05	0.35 \pm 0.05
	RSR2010	4.50 \pm 0.05	1.15 \pm 0.05
	RSR2512	5.90 \pm 0.05	1.60 \pm 0.05

9 Rule of package empty quantity:

9.1 Empty quantity for each reels not allowed to exceed 0.1% of the whole quantity, and continuous 2pcs (included) empty are also unallowed.

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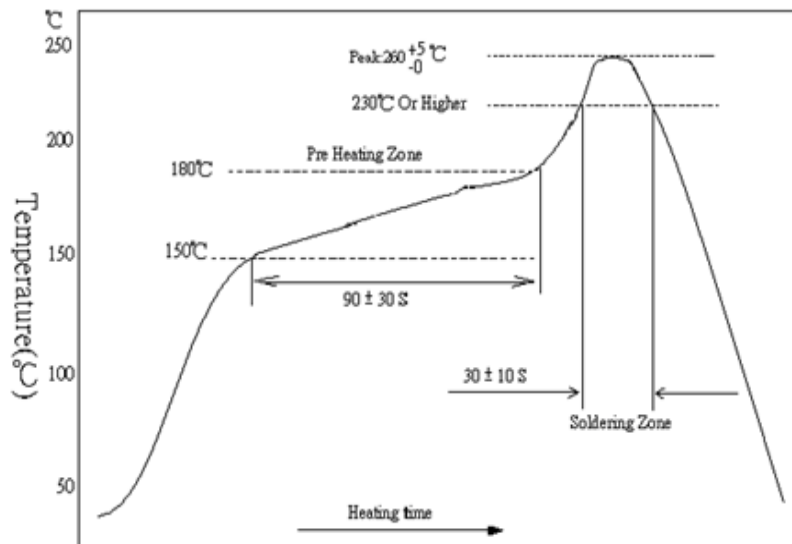
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10 Technical application notes (This is for recommendation, please customer perform adjustment according to actual application):

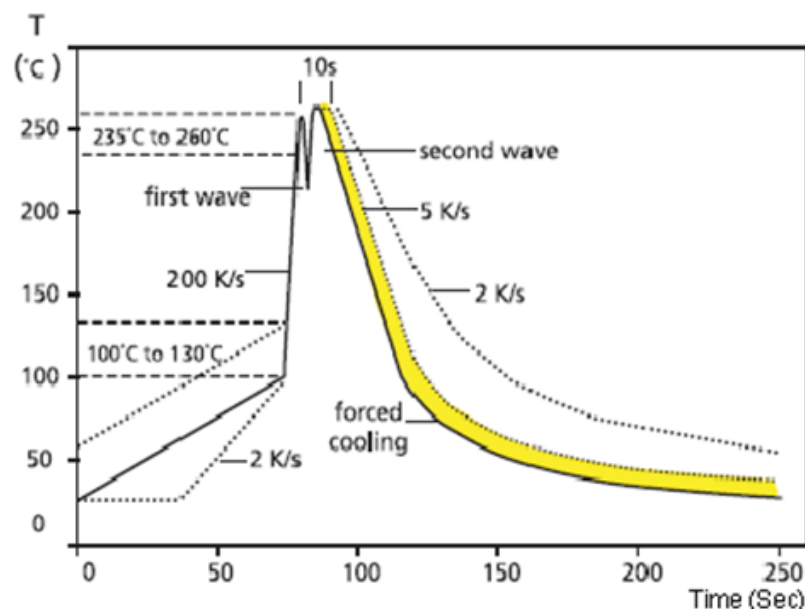
10.1 Recommend Soldering Method:

10.1.1 Lead Free IR Reflow Soldering Profile



Remark: The peak temperature of soldering heat is 260 +5/-0 °C for 10 seconds.

10.1.2 Lead Free Double-Wave Soldering Profile. (This applies to 0603 and above size products)



10.1.3 Soldering Iron: temperature 350°C ± 10°C , dwell time shall be less than 3 sec.

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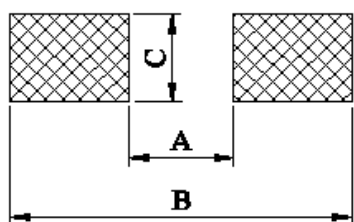
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Series No. **60**

10.2 Recommend Land Pattern Design (For Reflow Soldering):

When a component is soldered, the resistance after soldering changes slightly depending on the size of the soldering area and the amount of soldering. When designing a circuit, it is necessary to consider the effect of a decrease or increase in its resistance.



Unit:mm

TYPE \ DIM	A	B	C
RSR0201	0.3	1.0	0.4
RSR0402	0.5	1.5	0.6
RSR0603	0.8	2.1	0.9
RSR0805	1.2	3.0	1.3
RSR1206	2.2	4.2	1.6
RSR1210	2.2	4.2	2.8
RSR2010	3.5	6.1	2.8
RSR2512	3.8	8.0	3.5

10.3 Environment Precautions:

This specification product is for general electronic use, RALEC will not be responsible for any damage, cost or loss caused by using this specification product in any special environment. If other applications need to confirm with RALEC.

If consumer intends to use our Company product in special environment or condition (including but not limited to those mentioned below), then will need to make individual recognition of product features and reliability accordingly.

- (a) Used in high temperature and humidity environment;
- (b) Exposed to sea breeze or other corrosive gas, such as Cl_2 、 H_2S 、 NH_3 、 SO_2 and NO_2 ;
- (c) Used in non-verified liquids including water, oil, chemical and organic solvents;
- (d) Using non-verified resin or other coating material to seal or coat our Company product;
- (e) After soldering, it is necessary to use water-soluble detergents to clean residual solder fluxes, even though no-clean fluxes are recommended;

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Series No. 60



RSR Series Thick Film Chip Resistors Product Specification

Document No.

IE-SP-145

Released Date

2019/05/15

Page No.

12

10.4 Momentary Overload Precautions:

The product might be out of function when momentary overloaded. Please make sure to avoid momentary overloading while using and preserving.

10.5 Operation and Processing Precautions:

- (a) Avoid damage to the edge of resistor and protective layer caused by mechanical stress.
- (b) Handle with care when printing circuit board (PCB) is divided or fixed on support body, because bending of printing circuit board (PCB) mounting will make mechanical stress for resistors.
- (c) Make sure the power rating is under the limit when using the resistor. When power rating is over the limit, the resistor will be overloaded. There might be machinery damage due to the climbing temperature.
- (d) If the resistor will be exposed under massive impact load (shock wave) in a short period of time, the working environment must be set up well before use.
- (e) Please make evaluation and confirmation when the product is well used in your company and have a through consideration of it's fail-safe design to ensure the system safety.

11 Stock period:

11.1 The temperature condition must be controlled as $25\pm5^{\circ}\text{C}$, and the R.H. must be Controlled at $60\pm15\%$. The stock can maintain quality level in two years.

11.2 Please avoid the mentioned harsh environment below when storing to ensure product Performance and its' weldability. Places exposed to sea breeze or other corrosive gas, such as Cl_2 、 H_2S 、 NH_3 、 SO_2 and NO_2 .

11.3 When the product is moved and stored, please ensure the correct orientation of the box. Do not drop or squeeze the box. Otherwise, the electrode or the body of the product may be damaged.

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Series No. **60**



**RSR Series Thick Film Chip
Resistors Product Specification**

Document No.	IE-SP-145
Released Date	2019/05/15
Page No.	13

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13 Attachments:
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Series No.**60**



RSR Series Thick Film Chip Resistors Product Specification

Document No.	IE-SP-145
Released Date	2019/05/15
Page No.	14

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